

★★★★★
SILVER-LINE® Precision Inspection Square
 DIN 875/0

- for inspection rooms and test laboratories
- stainless, hardened steel or made from special hardened steel
- extra fine ground
- flat or with back

★★★★★
SILVER-LINE® Precision Inspection Square
 DIN 875/1

- for precision machinery
- stainless, steel or made from special steel
- fine ground
- flat or with back

- Option**
- wooden box



standard packaging up to 300 mm



DIN

TC

WARRANTY
2 YEARS

ART NO flat	mm	KG	ART NO with back	mm	KG	ART NO CC	ART NO wooden case	
DIN 875/0 stainless steel							flat	with back
310000	50 x 40	0.065	310100	50 x 40	0.085	3194050	3199050	3199051
310001	75 x 50	0.080	310101	75 x 50	0.100	3194075	3199075	3199076
310002	100 x 70	0.100	310102	100 x 70	0.150	3194100	3199100	3199101
310003	150 x 100	0.250	310103	150 x 100	0.400	3194150	3199150	3199151
310004	200 x 130	0.500	310104	200 x 130	0.700	3194200	3199200	3199201
310005	250 x 165	0.700	310105	250 x 165	1.100	3194250	3199250	3199251
310006	300 x 200	1.150	310106	300 x 200	1.600	3194300	3199300	3199301
DIN 875/0 carbon steel							flat	with back
310011	75 x 50	0.080	310111	75 x 50	0.100	3194075	3199075	3199076
310012	100 x 70	0.100	310112	100 x 70	0.150	3194100	3199100	3199101
310013	150 x 100	0.250	310113	150 x 100	0.400	3194150	3199150	3199151
310014	200 x 130	0.500	310114	200 x 130	0.700	3194200	3199200	3199201
310015	250 x 165	0.700	310115	250 x 165	1.100	3194250	3199250	3199251
310016	300 x 200	1.150	310116	300 x 200	1.600	3194300	3199300	3199301
DIN 875/1 stainless steel							flat	with back
310021	75 x 50	0.080	310121	75 x 50	0.100	3194075	3199075	3199076
310022	100 x 70	0.100	310122	100 x 70	0.150	3194100	3199100	3199101
310023	150 x 100	0.250	310123	150 x 100	0.400	3194150	3199150	3199151
310024	200 x 130	0.500	310124	200 x 130	0.700	3194200	3199200	3199201
310025	250 x 165	0.700	310125	250 x 165	1.100	3194250	3199250	3199251
310026	300 x 200	1.150	310126	300 x 200	1.600	3194300	3199300	3199301
310026-1	400 x 265	1.180	310126-1	400 x 265	2.700	3194400	3199400	3199401
310027	500 x 330	2.800	310127	500 x 330	4.360	3194500	3199500	3199501
310027-1	600 x 400	3.300	310127-1	600 x 400	4.900	3194600	3199600	3199761
310028	750 x 500	6.400	310128	750 x 500	8.900	3194750	3199750	3199751
310029*	1000 x 660	13.000	310129*	1000 x 660	15.800	3194990	3199990	3199991
DIN 875/1 carbon steel							flat	with back
310041	75 x 50	0.080	310141	75 x 50	0.100	3194075	3199075	3199076
310042	100 x 70	0.100	310142	100 x 70	0.150	3194100	3199100	3199101
310043	150 x 100	0.250	310143	150 x 100	0.400	3194150	3199150	3199151
310044	200 x 130	0.500	310144	200 x 130	0.700	3194200	3199200	3199201
310045	250 x 165	0.700	310145	250 x 165	1.100	3194250	3199250	3199251
310046	300 x 200	1.150	310146	300 x 200	1.600	3194300	3199300	3199301
310046-1	400 x 265	1.180	310146-1	400 x 265	2.700	3194400	3199400	3199401
310047	500 x 330	2.800	310147	500 x 330	4.360	3194500	3199500	3199501
310047-1	600 x 400	3.300	310147-1	600 x 400	4.900	3194600	3199600	3199761
310048	750 x 500	6.400	310148	750 x 500	8.900	3194750	3199750	3199751
310049*	1000 x 660	13.000	310149*	1000 x 660	14.800	3194990	3199990	3199991
310049-1*	1500 x 1000	15.000	310149-1*	1500 x 1000	33.000	3194991	3199992	3199993

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Precision Squares



• for standard machinery

- stainless or carbon steel, at your choice
- fine ground
- flat or with back

Option

- wooden box



DIN

WARRANTY
2 YEARS

ART N° flat	mm	KG	ART N° with back	mm	KG	ART N° CC	ART N° wooden box	
DIN 875/2 stainless steel							flat	with back
310071	75 x 50	0.080	310171	75 x 50	0.100	3194075	3199075	3199076
310072	100 x 70	0.100	310172	100 x 70	0.150	3194100	3199100	3199101
310073	150 x 100	0.250	310173	150 x 100	0.400	3194150	3199150	3199151
310074	200 x 130	0.500	310174	200 x 130	0.700	3194200	3199200	3199201
310075	250 x 165	0.700	310175	250 x 165	1.100	3194250	3199250	3199251
310076	300 x 175	0.800	310176	300 x 175	1.180	3194300	3199300	3199301
310076-1	400 x 200	1.100	310176-1	400 x 200	1.480	3194400	3199400	3199401
310077	500 x 250	1.600	310177	500 x 250	2.300	3194500	3199500	3199501
310077-1	600 x 300	2.000	310177-1	600 x 300	2.700	3194600	3199600	3199601
310078	750 x 375	3.500	310178	750 x 375	5.000	3194750	3199750	3199751
310079*	1000 x 500	6.000	310179*	1000 x 500	7.500	3194990	3199990	3199991
310079-1*	1500 x 750	14.500	310179-1*	1500 x 750	16.000	3194991	-	-
310079-2*	2000 x 1000	23.500	310179-2*	2000 x 1000	26.000	3194992	-	-
DIN 875/2 carbon steel							flat	with back
310061	75 x 50	0.080	310161	75 x 50	0.100	3194075	3199075	3199076
310062	100 x 70	0.100	310162	100 x 70	0.150	3194100	3199100	3199101
310063	150 x 100	0.250	310163	150 x 100	0.400	3194150	3199150	3199151
310064	200 x 130	0.500	310164	200 x 130	0.700	3194200	3199200	3199201
310065	250 x 165	0.700	310165	250 x 165	1.100	3194250	3199250	3199251
310066	300 x 175	0.800	310166	300 x 175	1.180	3194300	3199300	3199301
310066-1	400 x 200	1.100	310166-1	400 x 200	1.480	3194400	3199400	3199401
310067	500 x 250	1.600	310167	500 x 250	2.300	3194500	3199500	3199501
310067-1	600 x 300	2.000	310167-1	600 x 300	2.700	3194600	3199600	3199601
310068	750 x 375	3.500	310168	750 x 375	5.000	3194750	3199750	3199751
310069*	1000 x 500	6.000	310169*	1000 x 500	7.500	3194990	3199990	3199991
310069-1*	1500 x 750	14.500	310169-1*	1500 x 750	16.000	3194991	-	-
310069-2*	2000 x 1000	23.500	310169-2*	2000 x 1000	26.000	3194992	-	-

Wooden Boxes for Prec. Squares

• for a secure storage of the squares

- with foam insert
- fine and smooth design
- for flat squares or with back

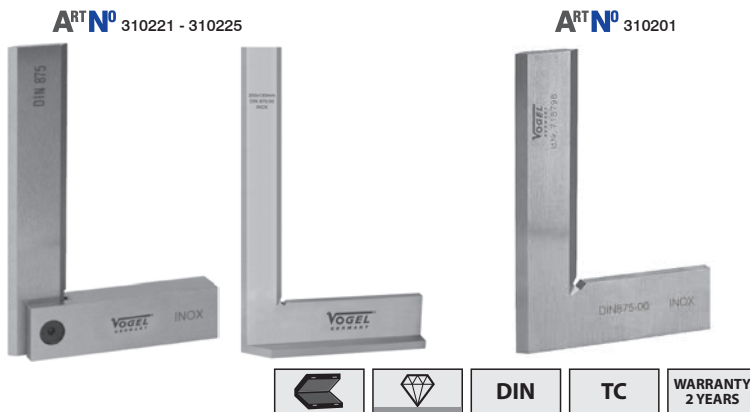


Bevel Edge Squares and Knife Straight Edges

SILVER-LINE  Precision Bevel Edge Square
DIN 875/00

- for the tests of the light-gap method
- stainless steel or carbon steel, at your choice
- hardened and fine ground
- with two bevelled edges, finely ground and lapped
- flat or with back

- Option**
- wooden box



ART No flat	mm	KG	ART No with back	mm	KG	ART No CC	ART No wooden box	
stainless steel							flat	with back
310201	50 x 40	0.030	310221	50 x 40	0.050	3194021	3199050	3199051
310202	75 x 50	0.050	310222	75 x 50	0.060	3194021	3199075	3199076
310203	100 x 70	0.100	310223	100 x 70	0.130	3194022	3199100	3199101
310204	150 x 100	0.260	310224	150 x 100	0.320	3194023	3199150	3199151
310205	200 x 130	0.430	310225	200 x 130	0.650	3194024	3199200	3199201
carbon steel							flat	with back
310211	50 x 40	0.030	-	-	-	3194021	3199050	-
310212	75 x 50	0.050	-	-	-	3194021	3199075	-
310213	100 x 70	0.100	-	-	-	3194022	3199100	-
310214	150 x 100	0.260	-	-	-	3194023	3199150	-
310215	200 x 130	0.430	-	-	-	3194024	3199200	-

SILVER-LINE  Precision Knife Straight Edge
DIN 874/2 page 2

- for the tests of the light-gap method
- stainless steel, anti-glare matt chromed, hardened and fine ground
- carbon steel, with burnished edges, hardened and fine ground
- bevelled edges finely ground and lapped
- with insulation handle

- Option**
- in wooden box



ART No stainless	mm	KG	ART No carbon steel	mm	KG	ART No CC	ART No wooden box	
310302	75	0.050	310322	75	0.050	3194302	3199302	
310303	100	0.070	310323	100	0.070	3194303	3199303	
310304	125	0.090	310324	125	0.090	3194304	3199304	
310305	150	0.155	310325	150	0.155	3194305	3199305	
310306	200	0.210	310326	200	0.220	3194306	3199306	
310307	250	0.340	310327	250	0.340	3194307	3199307	
310308	300	0.540	310328	300	0.250	3194308	3199308	
310310	400	0.760	310329	400	0.750	3194310	3199310	
310311	500	1.590	310330	500	1.560	3194311	3199311	
310312	600	1.650	310331	600	1.650	3194312	3199312	
310313	750	2.800	310332	750	2.800	3194313	3199313	
310314	1000	4.000	310333	1000	4.000	3194314	3199314	
310315	1250	4.250	310334	1250	4.250	3194315	3199315	
310316	1500	5.600	310335	1500	5.600	3194316	3199316	

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SILVER-LINE  **Square with Inside Bevelled Edge**
DIN 875/00

- with a bevelled edge at the inside
- stainless steel
- hardened and fine ground
- bevelled edge finely ground and lapped

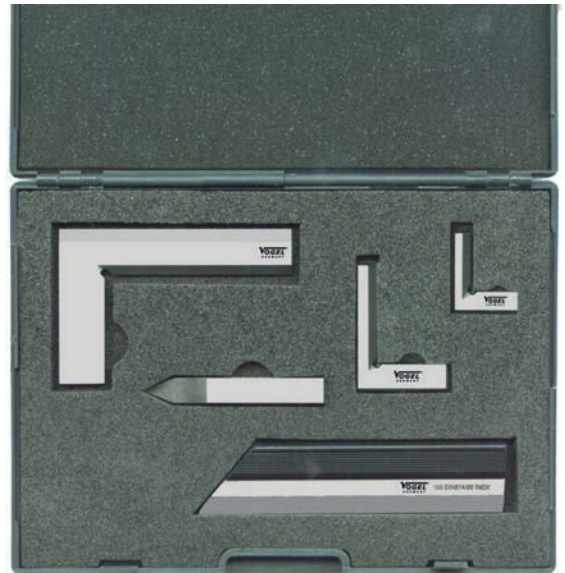


ART ^{NO}	square	mm		KG	ART ^{NO} CC	ART ^{NO} wooden box
		long blade	short blade			
310231	25 x 20	6.0 x 3.5	5.0 x 3.5	0.004	3194302	3199050
310232	40 x 28	8.0 x 3.5	5.0 x 3.5	0.008	3194302	3199050

SILVER-LINE  **Toolmaker Square Set**
DIN 875/00

contents:

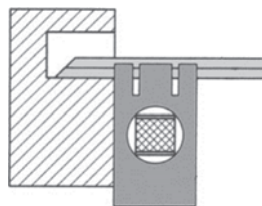
- knife straight edge, stainless steel, hardened, DIN 874/00, length 100 mm
- square with inside bevelled edge, stainless, hardened, DIN 875/00, size 25x20 mm
- square with inside bevelled edge, stainless, hardened, DIN 875/00, size 40x28 mm
- square with bevelled edges, stainless, hardened, DIN 875/00, size 75x50 mm
- steel scriber point, size 60x9x9 mm



ART ^{NO}	KG	ART ^{NO} CC
310229	0.300	3194229

SILVER-LINE  **Adjustable Bevelled Edge Square**
DIN 875 GG 00

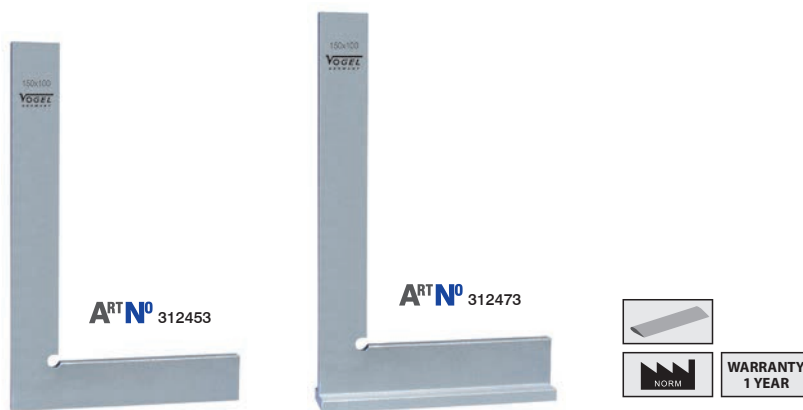
- precision pattern for toolmakers etc.
- stainless steel, hardened and fine ground
- bevelled edge finely ground and lapped
- incl. workshop test certificate



ART ^{NO}	size of handle mm	mm	KG	ART ^{NO} CC
310235	40 x 23 x 10	60 x 4 x 4	0.067	3194235

BLUE-LINE® Workshop Square

- for locksmith, workshop use, mechanics, training, etc.
- special steel, galvanized finish
- flat or with back, at your choice

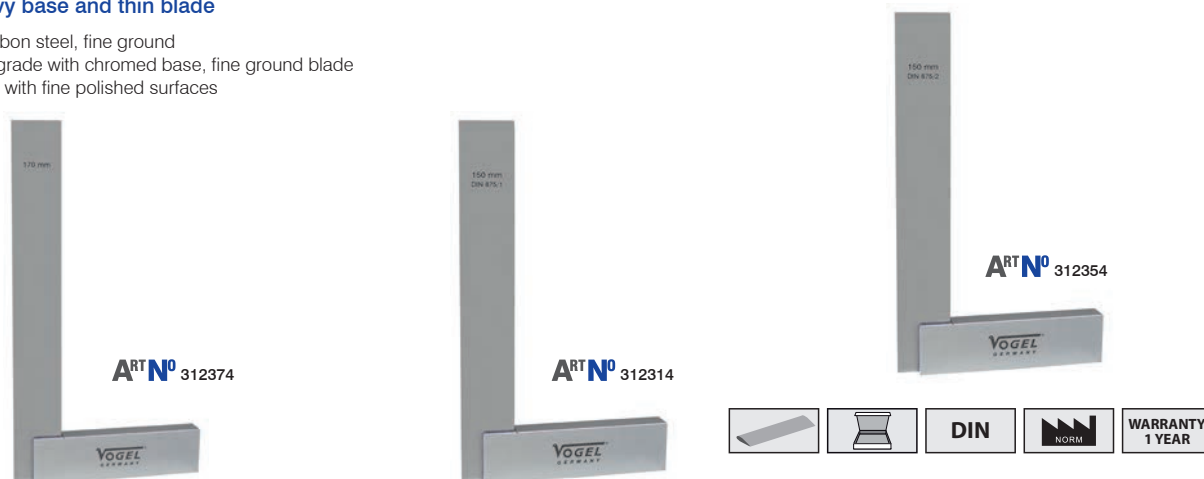


ART No flat	mm	mm	KG
312453	100 x 70	19 x 5	0.070
312454	150 x 100	20 x 5	0.145
312455	200 x 130	25 x 5	0.250
312456	250 x 160	25 x 5	0.350
312457	300 x 180	25 x 5	0.400
312458	400 x 230	30 x 6	0.575
312459	500 x 280	30 x 6	0.770
312460	600 x 330	30 x 6	1.000
312461	750 x 375	30 x 6	1.200
312462	1000 x 500	30 x 6	1.850
312464*	1500 x 750	30 x 6	2.700
312465*	2000 x 1000	30 x 6	3.400

ART No with back	mm	mm	KG
312473	100 x 70	19 x 5	0.105
312474	150 x 100	20 x 5	0.235
312475	200 x 130	25 x 5	0.350
312476	250 x 160	25 x 5	0.475
312477	300 x 180	25 x 5	0.550
312478	400 x 230	30 x 6	0.800
312479	500 x 280	30 x 6	1.100
312480	600 x 330	30 x 6	1.400
312481	750 x 375	30 x 6	1.850
312482	1000 x 500	30 x 6	2.950
312484*	1500 x 750	30 x 6	4.400
312485*	2000 x 1000	30 x 6	5.800

BLUE-LINE® Mechanic Square

- with heavy base and thin blade
- special carbon steel, fine ground
- workshop grade with chromed base, fine ground blade
- DIN quality with fine polished surfaces



ART No workshop grade	mm	KG
★★★★☆ 312370	67 x 58	0.120
★★★★☆ 312373	118 x 73	0.165
★★★★☆ 312374	170 x 100	0.245
★★★★☆ 312375	220 x 115	0.290
★★★★☆ 312376	270 x 135	0.550
★★★★☆ 312377	320 x 150	0.630

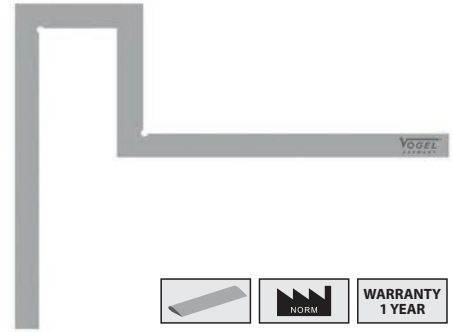
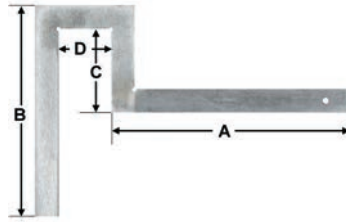
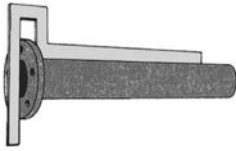
ART No DIN 875/1	mm	KG
★★★★☆ 312310	75 x 50	0.120
★★★★☆ 312313	100 x 70	0.190
★★★★☆ 312314	150 x 100	0.340
★★★★☆ 312315	200 x 130	0.495
★★★★☆ 312316	250 x 160	0.670
★★★★☆ 312317	300 x 175	0.770

ART No DIN 875/2	mm	KG
★★★★☆ 312350	75 x 50	0.120
★★★★☆ 312353	100 x 70	0.190
★★★★☆ 312354	150 x 100	0.325
★★★★☆ 312355	200 x 130	0.545
★★★★☆ 312356	250 x 160	0.730
★★★★☆ 312357	300 x 175	1.025
★★★★☆ 312358	400 x 250	1.585
★★★★☆ 312359	500 x 250	2.680

Squares

★★★★★ BLUE-LINE® Flange Square

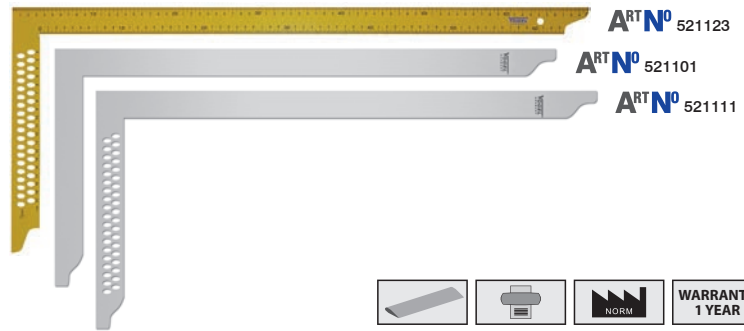
- for fitters and pipeline constructions
- to adjust the flange
- steel, galvanized finish



ART N°	mm A x B x C x D	steel blade mm	KG
312511	300 x 300 x 105 x 65	30 x 6	1.070
312512	400 x 400 x 115 x 65	30 x 6	1.370
312513	500 x 500 x 125 x 70	30 x 6	1.660
312514	600 x 500 x 125 x 70	30 x 6	1.800
312515	800 x 500 x 125 x 95	30 x 6	2.070
312516	1000 x 500 x 125 x 95	30 x 6	2.380

★★★★★ BLUE-LINE® Carpenter's Square

- stainless, spring steel
- with or without marking holes, at your choice
- art.-no. 521123 - 521126 yellow, powder coated surface, with cm-graduation and marking holes



ART N° without marking holes	ART N° with marking holes	ART N° yellow, with marking holes	mm	steel blade mm	KG
521101	521111	-	500 x 260	35 x 1.5	0.400
521102	521112	-	600 x 280	35 x 1.5	0.450
521103	521113	521123	700 x 300	35 x 1.5	0.500
521104	521114	521124	800 x 320	35 x 1.5	0.550
521106	521116	521126	1000 x 380	35 x 1.5	0.650

Explore our website!



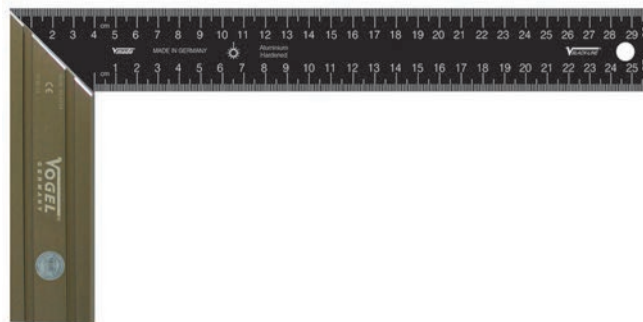
Any questions?
We are pleased to advise!

BLACK-LINE® Carpenter's Try Square

- with hardened aluminium blade (HRB 70) and elocated aluminium handle
- for general carpentry and metal work, etc.
- with black anodized aluminium blade, non glare reading
- elocated aluminium handle with profile grooves
- with 45° mitre
- graduation on front- and rear side
- laser engraved scale for clear reading

graduation at type B = mm - mm / mm - mm

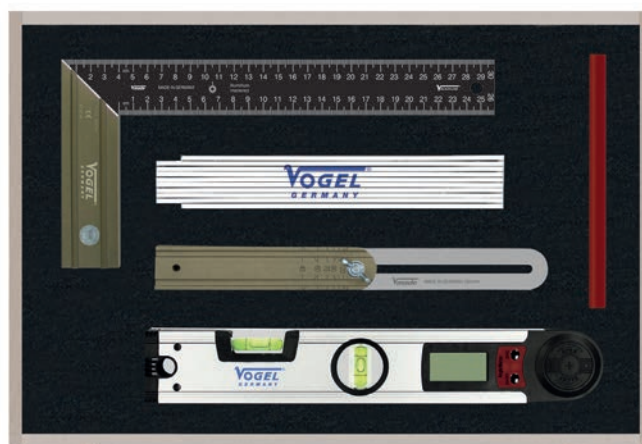
graduation at type C = mm - mm / inch - inch



ART NO type B	mm	ART NO type C	mm / inch	length of handle mm	aluminium handle	aluminium blade	KG
504031-2	150	504051-2	150 / 6	130	40 x 12	40 x 2.0	0.185
504032-2	200	504052-2	200 / 8	130	40 x 12	40 x 2.0	0.195
504033-2	250	504053-2	250 / 10	145	40 x 12	40 x 2.0	0.205
504034-2	300	504054-2	300 / 12	145	40 x 12	40 x 2.0	0.215
504036-2	400	504056-2	400 / 16	170	40 x 12	40 x 2.0	0.235
504037-2	500	504057-2	500 / 20	170	40 x 12	40 x 2.0	0.255

BLACK-LINE® Measuring Tool Set

- selection of need-based compilation

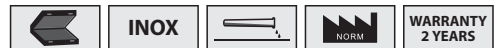


ART NO SET	pieces	consisting of	article	box type
509901-2	5	Carpenter's Try Square with hardened aluminium blade (HRB 70) and elocated aluminium handle, 300 mm	504034-2	 WARRANTY 2 YEARS
		Bevel Square carbon steel blade, with angle graduation on the handle, 250 mm	504853	
		Digital Angle Measurer Spirit Level sturdy, anodized aluminium housing with adjustable spirit level, 0° - 360°, 305 x 52 x 23 mm	711025	
		Carpenter's Pencil 175 mm, red, unsharpened	509910	
		Wood Folding Rule with double mm graduation on front and back, with 10 links, 2000 mm	1312010200	

Squares

★★★★★ BLUE-LINE® Combination Square-Set

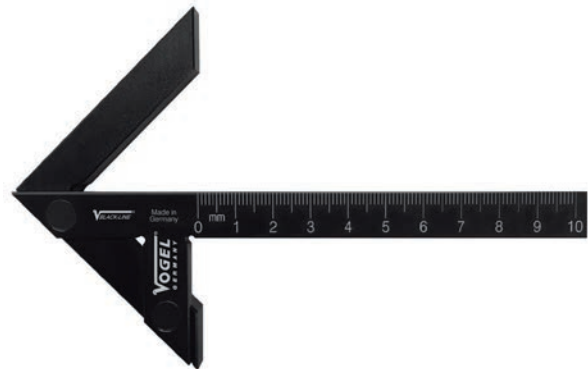
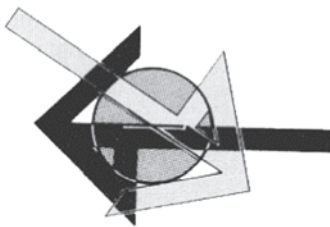
- with protractor and center head
- for carpenters, wood workers and mechanics, etc.
- stainless steel blade, etched graduation in mm/inch, double-sided
- square head, protractor and center head made from alloy casting, powder coated
- smoothly processed surfaces
- with steel scriber and vial



ART N°	mm / inch	graduation	mm	blade	KG
508090	300 / 12	mm-mm / 8th + 16th	110 x 90 x 17.5	25.4 x 1.8	0.545

★★★★★ BLACK-LINE® Center Square

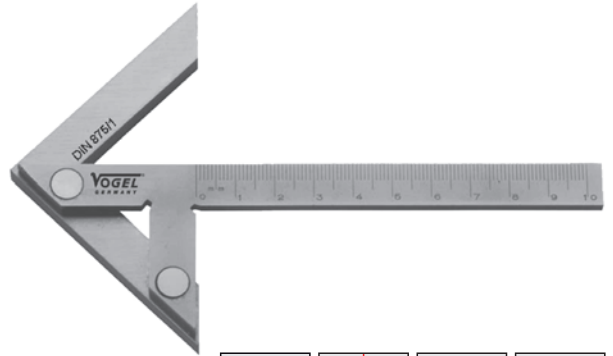
- for marking centers on round discs and shafts
- made of Dur-Aluminium, hardened with HRC63
- scratch-resistant, black anodized surface
- laser engraved, clear reading scale, with mm graduation



ART N°	mm	for shaft-ø mm	KG
312541	100 x 70	90	0.055
312542	150 x 130	190	0.145
312543	200 x 150	220	0.180
312544	250 x 160	230	0.325
312545	300 x 180	280	0.330
312546	400 x 250	380	0.640
312547	500 x 330	530	0.820

★★★★★ BLUE-LINE® Center Square

- for marking centers on round discs and shafts
- special steel, chromed finish
- scale in matt chrome finish, with mm graduation



ART N°	mm	for shaft-ø mm	KG
312531	100 x 70	90	0.150
312532	150 x 130	190	0.450
312533	200 x 150	220	0.580
312534	250 x 160	230	0.650
312535	300 x 180	280	0.730
312536	400 x 250	380	2.400
312537	500 x 330	530	3.500

★★★★★ BLUE-LINE® Bevel Square

- for general carpentry and metal work, etc.
- steel blade and carbon or stainless steel, cross section 29 x 1.6 mm
- elocated aluminium handle with profile grooves, cross section 30 x 11.5 mm
- with or without angle graduation on the handle, at your choice
- with galvanized fixing screw for locking the steel blade



ART N°	ART N°	ART N°	ART N°	mm	KG
w/o angle graduation, carbon steel blade	with angle graduation, carbon steel blade	w/o angle graduation, stainless steel blade	with angle graduation, stainless steel blade		
504802	504852	504812	504862	200	0.220
504803	504853	504813	504863	250	0.250
504804	504854	504814	504864	300	0.280

★★★★★ BLACK-LINE® Mitre Square

- with hardened aluminium blade (HRB 70) and elocated aluminium handle
- for standard joiners' and carpenters' purpose
- blade made of black anodized aluminium
- elocated aluminium handle with profile grooves
- with 45° and 135° angular



ART N°	mm	aluminium handle	aluminium blade	KG
504903-2	250	40 x 12	40 x 2	0.220
504904-2	300	40 x 12	40 x 2	0.240

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Squares

★★★★★ BLUE-LINE® Acute Angle Square 120° and 135° DIN 875/2

- stainless steel, flat or with back
- for standard machinery purpose
- edges and sides fine ground



ART ^{NO} flat 120°			ART ^{NO} CC
314050	50 x 50	0.050	3194801
314051	75 x 75	0.075	3194801
314052	100 x 100	0.140	3194801
314053	125 x 125	0.170	3194801

ART ^{NO} with back 135°			ART ^{NO} CC
314080	100 x 70	0.150	3194801
314081	120 x 80	0.200	3194801
314082	150 x 100	0.250	3194801
314083	200 x 130	0.390	3194802

★★★★★ BLUE-LINE® Acute Angle Square 120° and 135° DIN 875/2

- carbon steel, flat or with back
- for standard machinery purpose
- edges and sides fine ground



ART ^{NO} flat 120°	ART ^{NO} flat 135°			ART ^{NO} CC
313050	313060	50 x 50	0.050	3194801
313051	313061	75 x 75	0.075	3194801
313052	313062	100 x 100	0.140	3194801
313053	313063	125 x 125	0.170	3194801
313054	313064	150 x 150	0.260	3194801
313055	313065	200 x 200	0.500	3194802

ART ^{NO} with back 135°			ART ^{NO} CC
313080	100 x 70	0.150	3194801
313081	120 x 80	0.200	3194801
313082	150 x 100	0.250	3194801
313083	200 x 130	0.390	3194802
-	-	-	-
-	-	-	-

★★★★★ BLUE-LINE® Acute Angle Square 45° and 60° DIN 875/2

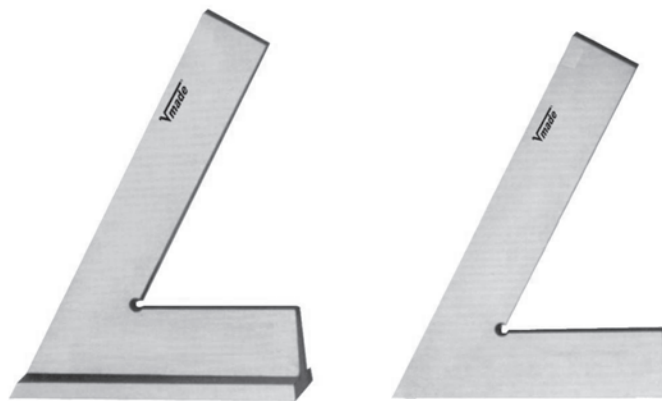
- stainless steel, flat or with back
- for standard machinery purpose
- edges and sides fine ground



ART ^{NO} flat 45°	ART ^{NO} with back 45°	ART ^{NO} flat 60°	ART ^{NO} with back 60°			ART ^{NO} CC
314001	314021	314011	314031	100 x 70	0.120	3194801
314002	314022	314012	314032	120 x 80	0.160	3194801
314003	314023	314013	314033	150 x 100	0.200	3194801
314004	314024	314014	314034	200 x 130	0.325	3194802

★★★★★
BLUE-LINE® Acute Angle Square 45° and 60°
 DIN 875/2

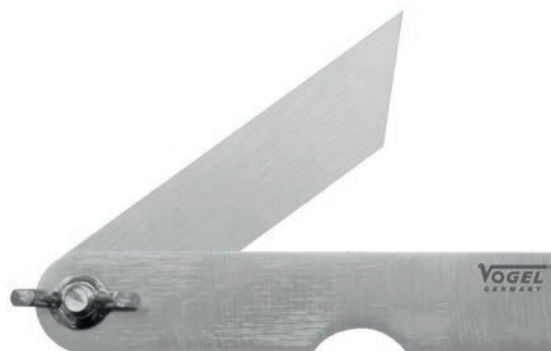
- carbon steel, flat or with back
- for standard machinery purpose
- edges and sides fine ground



ART N° flat 45°	ART N° with back 45°	ART N° flat 60°	ART N° with back 60°	mm	KG	ART N° CC
313001	313021	313011	313031	100 x 70	0.120	3194801
313002	313022	313012	313032	120 x 80	0.160	3194801
313003	313023	313013	313033	150 x 100	0.200	3194801
313004	313024	313014	313034	200 x 130	0.325	3194802

★★★★★
BLUE-LINE® Bevel Square

- rugged construction
- for metalworker, fitters, locksmith, etc.
- special steel, galvanized finish
- with galvanized fixing screw for locking the steel blade



ART N°	mm	blade	handle	KG
312571	100	20 x 2.5	20 x 8.0	0.180
312572	150	20 x 2.5	20 x 8.0	0.220
312573	200	20 x 2.5	20 x 8.0	0.270
312574	250	20 x 2.0	20 x 8.0	0.410
312575	300	20 x 2.0	20 x 8.0	0.500
312576	400	20 x 2.0	20 x 8.0	0.670
312577	500	20 x 2.0	20 x 8.0	0.800